

03_Logic / Mode / Auto

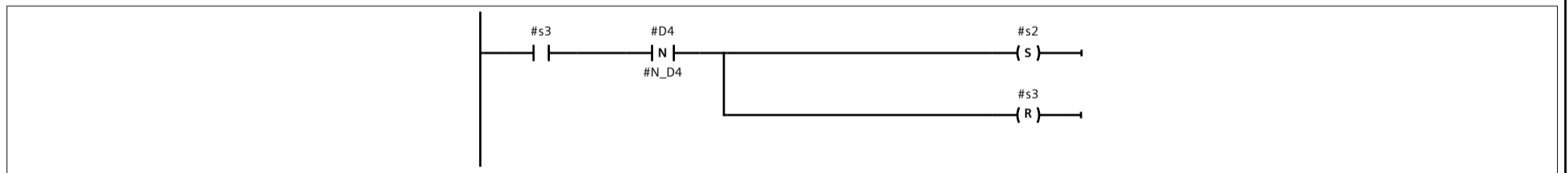
LOG_AutoControle [FB5]

LOG_AutoControle Properties

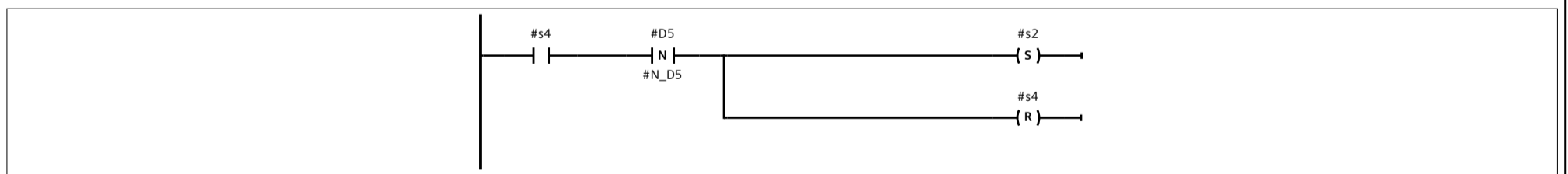
General							
Name	LOG_AutoControle	Number	5	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title	Auto Controle - Sequential algorithm	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain
▼ Input			
StartLine	Bool	false	Non-retain
StopLine	Bool	false	Non-retain
AutoMode	Bool	false	Non-retain
SmallPackage	Bool	false	Non-retain
MediumPackage	Bool	false	Non-retain
LargePackage	Bool	false	Non-retain
D3	Bool	false	Non-retain
D4	Bool	false	Non-retain
D5	Bool	false	Non-retain
D6	Bool	false	Non-retain
FirstScan	Bool	false	Non-retain
▼ Output			
ConveyorsAuto	"stt_Conveyor"		Non-retain
InOut			
▼ Static			
s1	Bool	false	Non-retain
s2	Bool	false	Non-retain
s3	Bool	false	Non-retain
s4	Bool	false	Non-retain
s5	Bool	false	Non-retain
P_D3_1	Bool	false	Non-retain
P_D3_2	Bool	false	Non-retain
P_D3_3	Bool	false	Non-retain
N_D4	Bool	false	Non-retain
N_D5	Bool	false	Non-retain
N_D6	Bool	false	Non-retain
Temp			
Constant			

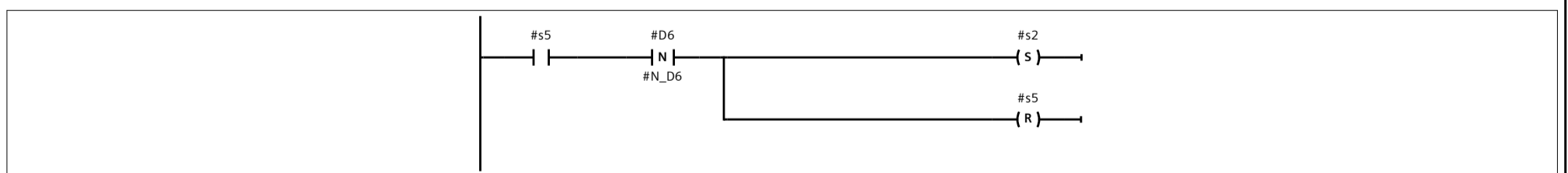
Network 1: Step 3-2



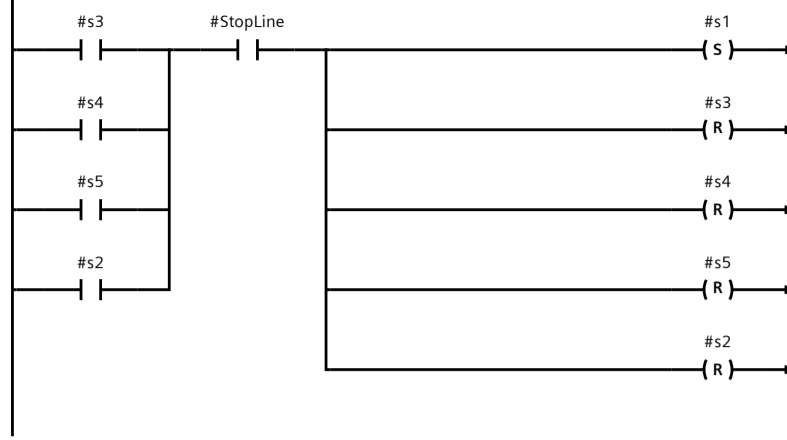
Network 2: Step 4-2



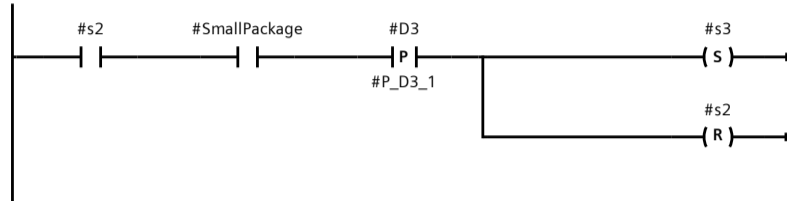
Network 3: Step 5-2



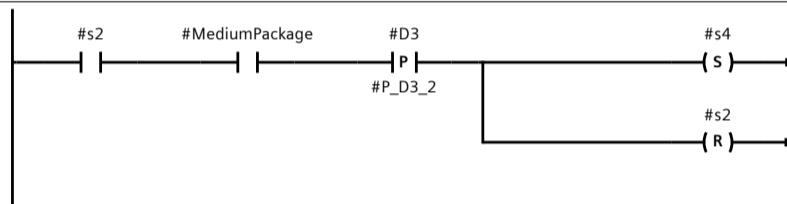
Network 4: Step 2,3,4,5 - 1



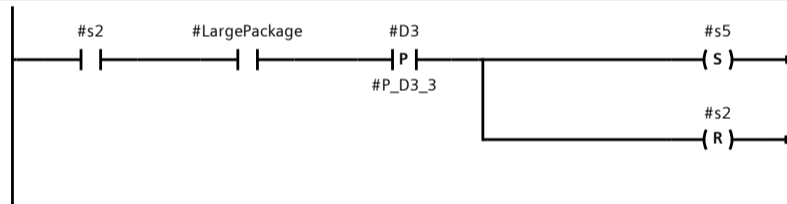
Network 5: Step 2-3



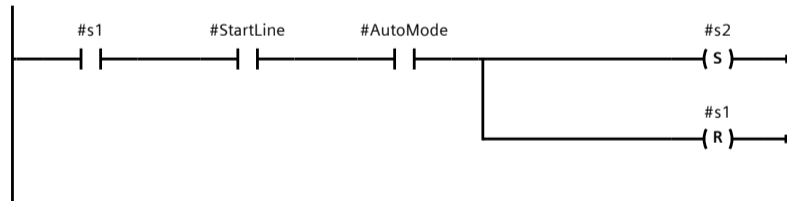
Network 6: Step 2-4



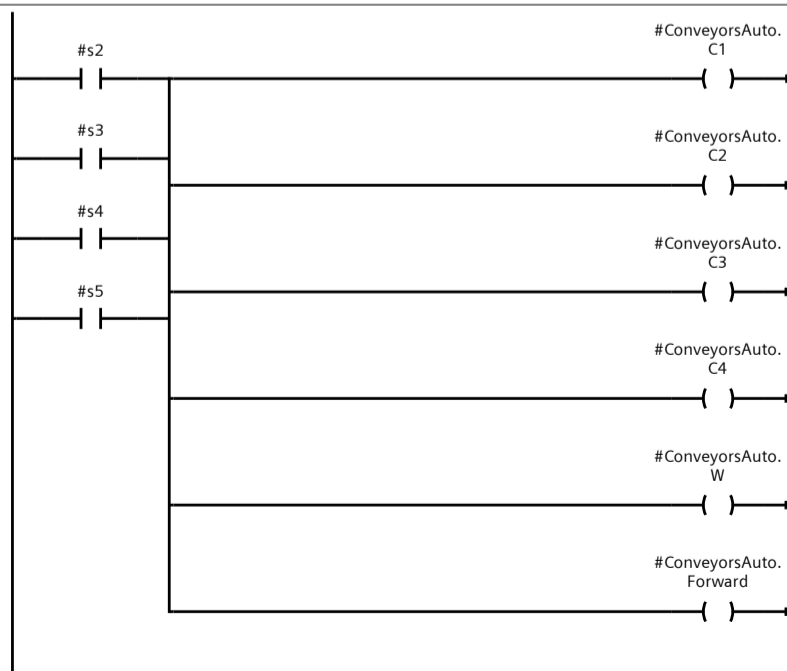
Network 7: Step 2-5



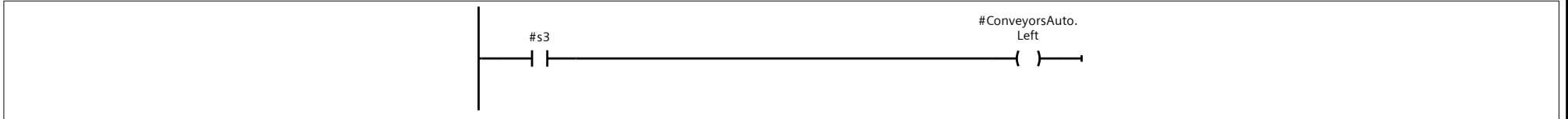
Network 8: Step 1-2



Network 9: Step 2,3,4,5 Output



Network 10: Step 3 Output



Network 11: Step 5 Output



Network 12: First Scan

First Scan

